



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-		863744T 2	TRANSMISSION	1	(1.5:1 RATIO)	
-		18901A 1	TRANSMISSION	1	(2.0:1 RATIO)	
-		863744T 4	TRANSMISSION	1	(2.5:1 RATIO)	
32		813306	SHAFT-INPUT	1	(REFER TO NOTE 1)	
33	31	813307	BEARING-ROLLER	4	(REFER TO NOTE 1)	
34	43	813308	GEAR	1	(REFER TO NOTE 1)	
35	12	813309	WASHER	2	(REFER TO NOTE 1)	
36	31	852066	BEARING-TAPERED ROLLER	1	(INNER)	
37	28	853066	BEARING-TAPERED ROLLER	1	(OUTER)	
38	53	813312	RING-SNAP	3		
39	28	813313	KEY	1	(REFER TO NOTE 1)	
40	30	813314	BEARING-BALL	1		
41	15	813315	SHIM	1	(.10MM)	
41	15	813316	SHIM	1	(.15MM)	
41	15	813317	SHIM	1	(.20MM)	
41	15	813318	SHIM	1	(.50MM)	
42		813319	DISC-CLUTCH (INNER)	4		
43		813320	DISC-CLUTCH (OUTER)	5		
44	53	813321	RING-SNAP	2		
45		813322	PRESSURE DISC	2	(REFER TO NOTE 1)	
46	31	813323	BEARING-TAPERED ROLLER	1	(INNER) (REFER TO NOTE 1)	
47	31	813324	BEARING-TAPERED ROLLER	1	(OUTER) (REFER TO NOTE 1)	
48	31	813325	BEARING-TAPERED ROLLER	1	(INNER) (REFER TO NOTE 1)	
49	31	813326	BEARING-TAPERED ROLLER	1	(OUTER) (REFER TO NOTE 1)	
50	10	813327	SCREW	1	(REFER TO NOTE 1) (REFER TO NOTE 1)	
51	23	813328	SPACER	1	(REFER TO NOTE 1)	
52	25	813329	O-RING	1	(REFER TO NOTE 1)	
53		813330	FLANGE-OUTPUT	1		
54	31	813331	BEARING-TAPERED ROLLER	1	(REFER TO NOTE 1)	
55	31	813332	BEARING-TAPERED ROLLER	1	(INNER) (REFER TO NOTE 1)	
56	31	813333	BEARING-TAPERED ROLLER	1	(OUTER) (REFER TO NOTE 1)	
57	15	813334	SHIM	1	(.10MM)	
57	15	813335	SHIM	1	(.15MM)	
57	15	813336	SHIM	1	(.30MM)	
57	15	813337	SHIM	1	(.50MM)	
58	43	813338	GEAR	1	(REFER TO NOTE 1) 1.5:1 RATIO	
59		813339	SHAFT-INTERMEDIATE	1	(REFER TO NOTE 1) 1.5:1 RATIO	
60		813340	SHAFT-OUTPUT	1	(REFER TO NOTE 1) 1.5:1 RATIO	
58	43	813341	GEAR	1	(REFER TO NOTE 1) 2.0:1 RATIO	
59		813342	SHAFT-INTERMEDIATE	1	(REFER TO NOTE 1) 2.0:1 RATIO	
60		813343	SHAFT-OUTPUT	1	(REFER TO NOTE 1) 2.0:1 RATIO	